

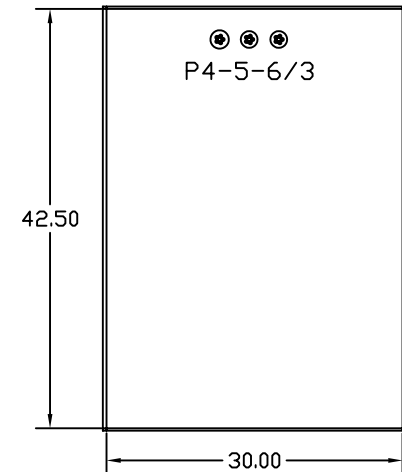
COVER ALL TUBING ENDS WITH POLY BAG DUST COVERS.

EACH FINISHED CTC-1327 WILL BE PACKED IN A 4 MIL. POLY BAG.

TUBING TOLERANCES: 84 IN. OR > ±2.00"  
 BETWEEN 60 AND 84 IN. ±1.00"  
 BETWEEN 12 AND 60 IN. ±0.50"  
 12 IN. OR < ±0.25"

INSTALL CL-01009 CABLE TIES AT EACH CONNECTION.  
 TUBING LENGTHS 36 IN. AND OVER WILL BE ROLLED AND SECURED WITH A CL-01009 CABLE TIE.

BILL OF MATERIALS		*NOT SHOWN IN DRAWING	
PART#	Q.P.A.	DESCRIPTION	
S4257	1.00	100 LITER BAG WITH FITMENTS	
BC-0100	1.00	100 LITER DIE	
PL-01048	-	PLATINUM ULTRAPAK INNER FILM	
PL-01049	-	PLATINUM ULTRAPAK OUTER BARRIER FILM	
TB-01062	3.00	BAG PORT WITH 1/4" BARB	
TB-01023	12.00 FT.	1/4" I.D. X 3/8" O.D. PCMGS TUBING	
TB-01254	1.50 FT.	1/4" I.D. X 3/8" O.D. C-FLEX NAD TUBING	
CL-01021	3.00	SMALL PINCH CLAMP	
CN-01055	1.00	FEMALE MPC CONNECTOR WITH 1/4" BARB	
CP-01020	1.00	MALE MPC PLUG	
CN-01065	1.00	MALE MPC CONNECTOR WITH 1/4" BARB	
CP-01068	1.00	FEMALE MPC CAP	
CN-01061	1.00	FEMALE LUER WITH 1/4" BARB	
CN-01225	1.00	SWABABLE VALVE	
CP-01055	1.00	MALE COVER CAP	



Lonza Walkersville, Inc.  
 8830 Biggs Ford Road  
 Walkersville, MD 21793  
 Phone 301.898.7025

CUSTOMER		APPROVALS	DATE
TITLE		DRM	04/24/07
100 LITER		JWP	
PRICE		PROD.	
-		CUSTOMER	
Scale		MARKETING	
-	DRAWING NO.	Engineering	
	CTC-1327		
	REV.		
	B		

REV DATE	DESCRIPTION
A 03/23/06	NEW DEVELOPMENT.
B 04/24/07	COMPANY NAME CHANGE TO LONZA, FILM DESCRIPTION CORRECTED TO PLATINUM ULTRAPAK, NO CHANGE TO DESIGN.